

**Section 1: Identification of the Substance/Mixture and of the Company/Undertaking**

**1.1 Product identifier**

- Product Name** • **Chroma/Set**  
**Product Description** • Purple liquid.

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

- Relevant identified use(s)** • Stencil hardener

**1.3 Details of the supplier of the safety data sheet**

- Manufacturer** • IKONICS Corporation  
4832 Grand Ave.  
Duluth, MN 55807  
United States  
www.ikonics.com  
sds@ikonics.com
- Telephone (General)** • (218) 628-2217  
• (800) 328-4261 - Toll free

**1.4 Emergency telephone number**

- Chemtrec** • 1-800-424-9300 - Within USA and Canada  
• +1 703-527-3887 - Outside USA and Canada (collect calls accepted)

**Section 2: Hazards Identification**

**EU/EEC**

According to: Regulation (EC) No 1272/2008 (CLP)/REACH 1907/2006 [amended by 453/2010]

**2.1 Classification of the substance or mixture**

- CLP** • Not classified

**2.2 Label Elements**

**CLP**

- Hazard statements** • Not classified

**Precautionary statements**

- Prevention** • P280 - Wear protective gloves/protective clothing/eye protection/face protection.

- Response** • P302+P352 - IF ON SKIN: Wash with plenty of soap and water.

P304+P341 - IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

- Storage/Disposal** • P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

**2.3 Other Hazards**

CLP

- No data available
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## UN GHS

According to: UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS)

### 2.1 Classification of the substance or mixture

UN GHS • Not classified

### 2.2 Label elements

UN GHS

**Hazard statements** • Not classified

#### Precautionary statements

**Prevention** • Wear protective gloves/protective clothing/eye protection/face protection.

**Response** • IF ON SKIN: Wash with plenty of soap and water.

IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**Storage/Disposal** • Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

### 2.3 Other hazards

UN GHS • No data available

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## United States (US)

According to: OSHA 29 CFR 1910.1200 HCS

### 2.1 Classification of the substance or mixture

OSHA HCS 2012 • Not classified

### 2.2 Label elements

OSHA HCS 2012

#### Precautionary statements

**Prevention** • Wear protective gloves/protective clothing/eye protection/face protection.

**Response** • IF ON SKIN: Wash with plenty of soap and water.

IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**Storage/Disposal** • Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

### 2.3 Other hazards

OSHA HCS 2012 • No data available

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## Canada

According to: WHMIS

### 2.1 Classification of the substance or mixture

WHMIS • Not classified

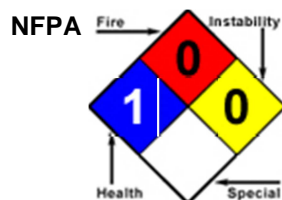
### 2.2 Label elements

WHMIS • Not classified

## 2.3 Other hazards

WHMIS • No data available

## 2.4 Other information



## Section 3 - Composition/Information on Ingredients

### 3.1 Substances

### 3.2 Mixtures

- No ingredients are hazardous according to OSHA, GHS, CLP or WHMIS criteria.

## Section 4 - First Aid Measures

### 4.1 Description of first aid measures

- Inhalation** • IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration and call 911 or emergency medical service.
- Skin** • IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention.
- Eye** • IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- Ingestion** • If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Rinse mouth. Never give anything by mouth to an unconscious person. If large quantities are swallowed, call a physician immediately.

### 4.2 Most important symptoms and effects, both acute and delayed

- No data available

### 4.3 Indication of any immediate medical attention and special treatment needed

## Section 5 - Firefighting Measures

### 5.1 Extinguishing media

- Suitable Extinguishing Media** • SMALL FIRES: Dry chemical, CO<sub>2</sub>, water spray or regular foam.  
LARGE FIRE: Water spray, fog or regular foam.
- Unsuitable Extinguishing Media** • No data available
- Firefighting Procedures** • Fire fighters should wear complete protective clothing including self-contained breathing apparatus.  
Keep unauthorized personnel away.  
Ventilate closed spaces before entering.  
LARGE FIRES: Use extinguishing agent suitable for type of surrounding fire.

### 5.2 Special hazards arising from the substance or mixture

**Unusual Fire and Explosion Hazards**

- Substance does not burn.

**Hazardous Combustion Products**

- Not applicable.

**5.3 Advice for firefighters**

- Structural firefighters' protective clothing provides limited protection in fire situations ONLY; it is not effective in spill situations where direct contact with the substance is possible.  
Wear chemical protective clothing that is specifically recommended by the manufacturer. It may provide little or no thermal protection.  
Wear positive pressure self-contained breathing apparatus (SCBA).

**Section 6 - Accidental Release Measures**

**6.1 Personal precautions, protective equipment and emergency procedures**

**Personal Precautions**

- Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

**Emergency Procedures**

- No emergency procedures are expected to be necessary if material is used under ordinary conditions as recommended. Use normal clean up procedures.

**6.2 Environmental precautions**

- No data available

**6.3 Methods and material for containment and cleaning up**

**Containment/Clean-up Measures**

- Use appropriate Personal Protective Equipment (PPE)  
Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in suitable container.

**6.4 Reference to other sections**

- Refer to Section 8 - Exposure Controls/Personal Protection and Section 13 - Disposal Considerations.

**Section 7 - Handling and Storage**

**7.1 Precautions for safe handling**

**Handling**

- Use good safety and industrial hygiene practices.

**7.2 Conditions for safe storage, including any incompatibilities**

**Storage**

- Keep container closed when not in use. Store away from extreme heat. Do not freeze. Ventilate enclosed areas.

**7.3 Specific end use(s)**

- Refer to Section 1.2 - Relevant identified uses.

**Section 8 - Exposure Controls/Personal Protection**

**8.1 Control parameters**

**8.2 Exposure controls**

**Engineering Measures/Controls**

- Local exhaust is recommended but not required. Provide adequate ventilation as necessary.

**Personal Protective Equipment**

**Pictograms**

- 

**Respiratory**

- In case of insufficient ventilation, wear suitable respiratory equipment.

- Eye/Face**
  - Wear protective eyewear (goggles, face shield, or safety glasses).
- Hands**
  - Wear protective gloves - rubber or neoprene.
- Skin/Body**
  - Wear protective clothing - apron or other impervious body coverings.
- General Industrial Hygiene Considerations**
  - Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Wash thoroughly with soap and water after handling.
- Environmental Exposure Controls**
  - No data available

## Section 9 - Physical and Chemical Properties

### 9.1 Information on Physical and Chemical Properties

<b>Material Description</b>			
Physical Form	Liquid	Appearance/Description	Clear purple liquid.
Color	Purple	Odor	Odorless
Odor Threshold	No data available	Physical and Chemical Properties	Not relevant
<b>General Properties</b>			
Boiling Point	100 C(212 F)	Melting Point	No data available
Decomposition Temperature	No data available	pH	2.8 to 3
Density	8.43 lbs/gal	Water Solubility	Miscible
Viscosity	No data available	Explosive Properties	Not relevant
Oxidizing Properties:	Not relevant		
<b>Volatility</b>			
Vapor Pressure	No data available	Vapor Density	No data available
Evaporation Rate	No data available	VOC (Wt.)	0 %
Volatiles (Wt.)	95 %		
<b>Flammability</b>			
Flash Point	Not relevant	UEL	Not relevant
LEL	Not relevant	Autoignition	Not relevant
Flammability (solid, gas)	Not relevant		
<b>Environmental</b>			
Half-Life	No data available	Octanol/Water Partition coefficient	No data available
Coefficient of water/oil distribution	No data available	Bioaccumulation Factor	No data available
Bioconcentration Factor	No data available	Biochemical Oxygen Demand BOD/BOD5	No data available
Chemical Oxygen Demand	No data available	Persistence	No data available
Degradation	No data available		

### 9.2 Other Information

- No data available

## Section 10: Stability and Reactivity

### 10.1 Reactivity

- No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

- Stable

### 10.3 Possibility of hazardous reactions

- Hazardous polymerization will not occur.

### 10.4 Conditions to avoid

- Excess heat. Avoid freezing.

## 10.5 Incompatible materials

- None known.

## 10.6 Hazardous decomposition products

- No decomposition is expected under normal storage and use conditions.

# Section 11 - Toxicological Information

## 11.1 Information on toxicological effects

GHS Properties	Classification
Acute toxicity	EU/CLP• OSHA HCS 2012• UN GHS•
Aspiration Hazard	EU/CLP• OSHA HCS 2012• UN GHS•
Carcinogenicity	EU/CLP• OSHA HCS 2012• UN GHS•
Germ Cell Mutagenicity	EU/CLP• OSHA HCS 2012• UN GHS•
Skin corrosion/Irritation	EU/CLP• OSHA HCS 2012• UN GHS•
Skin sensitization	EU/CLP• OSHA HCS 2012• UN GHS•
STOT-RE	EU/CLP• OSHA HCS 2012• UN GHS•
STOT-SE	EU/CLP• OSHA HCS 2012• UN GHS•
Toxicity for Reproduction	EU/CLP• OSHA HCS 2012• UN GHS•
Respiratory sensitization	EU/CLP• OSHA HCS 2012• UN GHS•
Serious eye damage/Irritation	EU/CLP• OSHA HCS 2012• UN GHS•

### Potential Health Effects

#### Inhalation

##### Acute (Immediate)

- May cause mild irritation.

##### Chronic (Delayed)

- Repeated and prolonged exposure may cause irritation.

#### Skin

##### Acute (Immediate)

- May cause mild irritation.

##### Chronic (Delayed)

- Repeated and prolonged exposure may cause irritation.

## Eye

### Acute (Immediate)

- May cause irritation.

### Chronic (Delayed)

- Repeated and prolonged exposure may cause irritation.

## Ingestion

### Acute (Immediate)

- Under normal conditions of use, no health effects are expected.

### Chronic (Delayed)

- No specific information available.

## Section 12 - Ecological Information

### 12.1 Toxicity

- No data available

### 12.2 Persistence and degradability

- No data available

### 12.3 Bioaccumulative potential

- No data available

### 12.4 Mobility in Soil

- No data available

### 12.5 Results of PBT and vPvB assessment

- No data available

### 12.6 Other adverse effects

## Section 13 - Disposal Considerations

### 13.1 Waste treatment methods

#### Product waste

- Dispose of content in accordance with local, regional, national, and/or international regulations.

#### Packaging waste

- Dispose of container in accordance with local, regional, national, and/or international regulations.

### 13.2 Other Information

- Dispose of wastes in an approved waste disposal facility.

## Section 14 - Transport Information

	14.1 UN number	14.2 UN proper shipping name	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards
DOT	NDA	NDA	NDA	NDA	NDA
IMO/IMDG	NDA	NDA	NDA	NDA	NDA
IATA/ICAO	NDA	NDA	NDA	NDA	NDA

### 14.6 Special precautions for user

- None specified.

### 14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

- Not relevant.

### 14.8 Other information

- DOT • Not regulated.
- IMO/IMDG • Not regulated.
- IATA/ICAO • Not regulated.

## Section 15 - Regulatory Information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

SARA Hazard Classifications • Not classified

### 15.2 Chemical Safety Assessment

- No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

### 15.3 Other Information

- California Proposition 65: This product contains or may contain a substance(s) known to the State of California to cause cancer and/or reproductive toxicity:  
Formaldehyde CAS #50-00-0 <0.0025%

## Section 16 - Other Information

### Relevant Phrases (code & full text)

- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P302+P352 - IF ON SKIN: Wash with plenty of soap and water.
- P304+P341 - IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

### Classification method for mixtures

- Calculation method.

### Last Revision Date

- 14 July 2014

### Preparation Date

- 09 April 2015

### Other Information

- Approved by: Troy Bergstedt, Director of Chemical Research, (218) 628-2217 ext.142.

### Disclaimer/Statement of Liability

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