

**Section 1: Identification of the Substance/Mixture and of the Company/Undertaking**

**1.1 Product identifier**

**Product Name** • **RapidMask Films**

**Product Description** • Green film

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

**Relevant identified use(s)** • Photostencil film

**1.3 Details of the supplier of the safety data sheet**

**Manufacturer** • IKONICS Corporation  
4832 Grand Ave.  
Duluth, MN 55807  
United States  
www.ikonics.com  
sds@ikonics.com

**Telephone (General)** • (218) 628-2217

**Telephone (General)** • (800) 328-4261 - Toll free

**1.4 Emergency telephone number**

**Chemtrec** • 1-800-424-9300 - Within USA and Canada  
• +1 703-527-3887 - Outside USA and Canada (collect calls accepted)

**Section 2: Hazards Identification**

**EU/EEC**

According to: Regulation (EC) No 1272/2008 (CLP)/REACH 1907/2006 [amended by 2015/830]

**2.1 Classification of the substance or mixture**

**CLP** • Skin Irritation 2 - H315  
Skin Sensitization 1 - H317  
Eye Irritation 2 - H319  
Hazardous to the aquatic environment Chronic 3 - H412  
Contains sensitizing substance (Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol; Ethanone, 2,2-dimethoxy-1,2-diphenyl-). May produce an allergic reaction – EUH208

**2.2 Label Elements**

**CLP**

**WARNING**



**Hazard statements** • H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation  
H412 - Harmful to aquatic life with long lasting effects

**Prevention** • P261 - Avoid breathing dust, fume, gas, mist, vapors and/or spray.  
P264 - Wash thoroughly after handling.  
P272 - Contaminated work clothing should not be allowed out of the workplace.

P273 - Avoid release to the environment.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.

**Response** • P302+P352 - IF ON SKIN: Wash with plenty of water and soap.  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes.  
Remove contact lenses, if present and easy to do. Continue rinsing.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P321 - Specific treatment, see supplemental first aid information.  
P362+P364 - Take off contaminated clothing and wash it before reuse.

**Storage/Disposal** • P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

## 2.3 Other Hazards

CLP • No data available

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## UN GHS Revision 6

According to: UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS): Sixth Revised Edition

### 2.1 Classification of the substance or mixture

UN GHS • Skin Irritation 2  
Skin Sensitization 1  
Eye Irritation 2  
Hazardous to the aquatic environment Chronic 3

### 2.2 Label elements

UN GHS

#### WARNING



**Hazard statements** • Causes skin irritation  
May cause an allergic skin reaction  
Causes serious eye irritation  
Harmful to aquatic life with long lasting effects

#### Precautionary statements

**Prevention** • Avoid breathing dust, fume, gas, mist, vapors and/or spray.  
Wash thoroughly after handling.  
Contaminated work clothing should not be allowed out of the workplace.  
Avoid release to the environment.  
Wear protective gloves/protective clothing/eye protection/face protection.

**Response** • IF ON SKIN: Wash with plenty of water and soap.  
If skin irritation or rash occurs: Get medical advice/attention.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice/attention.  
Specific treatment, see supplemental first aid information.  
Take off contaminated clothing and wash it before reuse.

**Storage/Disposal** • Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

### 2.3 Other hazards

UN GHS • No data available

## United States (US)

According to: OSHA 29 CFR 1910.1200 HCS

### 2.1 Classification of the substance or mixture

- OSHA HCS 2012
- Skin Irritation 2
  - Skin Sensitization 1
  - Eye Irritation 2

### 2.2 Label elements

OSHA HCS 2012

#### WARNING



- Hazard statements**
- Causes skin irritation
  - May cause an allergic skin reaction
  - Causes serious eye irritation

#### Precautionary statements

- Prevention**
- Avoid breathing dust/fume/gas/mist/vapors/spray.
  - Wash thoroughly after handling.
  - Contaminated work clothing should not be allowed out of the workplace.
  - Avoid release to the environment.
  - Wear protective gloves/protective clothing/eye protection/face protection.
- Response**
- If on skin: Wash with plenty of water and soap.
  - If skin irritation or rash occurs: Get medical advice/attention.
  - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
  - If eye irritation persists: Get medical advice/attention.
  - Specific treatment, see supplemental first aid information.
  - Take off contaminated clothing and wash it before reuse.

- Storage/Disposal**
- Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

### 2.3 Other hazards

- OSHA HCS 2012
- No data available

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## Canada

According to: WHMIS 2015

### 2.1 Classification of the substance or mixture

- WHMIS 2015
- Skin Irritation 2
  - Skin Sensitization 1
  - Eye Irritation 2

### 2.2 Label elements

WHMIS 2015

#### WARNING



- Hazard statements**
- Causes skin irritation
  - May cause an allergic skin reaction
  - Causes serious eye irritation

#### Precautionary statements

**Prevention** • Avoid breathing dust, fume, gas, mist, vapors and/or spray.  
Wash thoroughly after handling.  
Contaminated work clothing should not be allowed out of the workplace.  
Wear protective gloves/protective clothing/eye protection/face protection.

**Response** • IF ON SKIN: Wash with plenty of water and soap.  
If skin irritation or rash occurs: Get medical advice/attention.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice/attention.  
Specific treatment, see supplemental first aid information.  
Take off contaminated clothing and wash it before reuse.

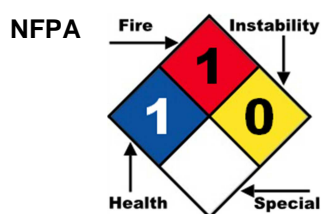
**Storage/Disposal** • Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

## 2.3 Other hazards

WHMIS 2015

• No data available

## 2.4 Other information



See Section 12 for Ecological Information.

## Section 3 - Composition/Information on Ingredients

### 3.1 Substances

### 3.2 Mixtures

Composition					
Chemical Name	Identifiers	%	LD50/LC50	Classifications According to Regulation/Directive	Comments
Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	CAS:15625-89-5 EC Number:239-701-3 EU Index:607-111-00-9 EINECS:239-701-3	15% TO 25%	Ingestion/Oral-Rat LD50 • 5190 µL/kg Skin-Rabbit LD50 • 5170 mg/kg	EU CLP: Eye Irrit. 2; Skin Irrit. 2; Skin Sens. 1 UN GHS Revision 6: OSHA HCS 2012: WHMIS 2015:	NDA
Ethanone, 2,2-dimethoxy-1,2-diphenyl-	CAS:24650-42-8 EINECS:246-386-6	0.2% TO 0.4%		EU CLP: UN GHS Revision 6: Skin Sens. 1; Aquatic Acute 1; Aquatic Chronic 1 OSHA HCS 2012:	NDA

See Section 11 for Toxicological Information.

## Section 4 - First Aid Measures

### 4.1 Description of first aid measures

#### Inhalation

• IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration and call 911 or emergency medical service.

#### Skin

• IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical

advice/attention. Take off contaminated clothing and wash before reuse.

- Eye**
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- Ingestion**
- If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Rinse mouth. Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- No data available

#### 4.3 Indication of any immediate medical attention and special treatment needed

### Section 5 - Firefighting Measures

#### 5.1 Extinguishing media

**Suitable Extinguishing Media**

- SMALL FIRES: Dry chemical, CO<sub>2</sub>, water spray or regular foam.
- LARGE FIRE: Water spray, fog or regular foam.

**Unsuitable Extinguishing Media**

- No data available

**Firefighting Procedures**

- LARGE FIRES: Use extinguishing agent suitable for type of surrounding fire. Fire fighters should wear complete protective clothing including self-contained breathing apparatus. Keep unauthorized personnel away. Ventilate closed spaces before entering.

#### 5.2 Special hazards arising from the substance or mixture

**Unusual Fire and Explosion Hazards**

- Some of these materials may burn, but none ignite readily.

**Hazardous Combustion Products**

- Products of combustion include: carbon oxides (CO<sub>x</sub>), nitrogen oxides (NO<sub>x</sub>).

#### 5.3 Advice for firefighters

- Structural firefighters' protective clothing provides limited protection in fire situations ONLY; it is not effective in spill situations where direct contact with the substance is possible. Wear chemical protective clothing that is specifically recommended by the manufacturer. It may provide little or no thermal protection. Wear positive pressure self-contained breathing apparatus (SCBA).

### Section 6 - Accidental Release Measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

**Personal Precautions**

- No special precautions expected to be necessary if material is used under ordinary conditions and as recommended.

**Emergency Procedures**

- No emergency procedures are expected to be necessary if material is used under ordinary conditions as recommended.

#### 6.2 Environmental precautions

- No data available

#### 6.3 Methods and material for containment and cleaning up

**Containment/Clean-up Measures**

- No special precautions or procedures are necessary.

#### 6.4 Reference to other sections

- Refer to Section 8 - Exposure Controls/Personal Protection and Section 13 - Disposal Considerations.

### Section 7 - Handling and Storage

#### 7.1 Precautions for safe handling

**Handling**

- Handle and store under yellow lights to prevent exposure to UV radiation. Use good

safety and industrial hygiene practices.

## 7.2 Conditions for safe storage, including any incompatibilities

### Storage

- Store in a cool, dry place.

### Special Packaging Materials

- Package in opaque containers and/or use additional light-blocking materials.

## 7.3 Specific end use(s)

- Refer to Section 1.2 - Relevant identified uses.

## Section 8 - Exposure Controls/Personal Protection

### 8.1 Control parameters

#### Exposure Control Notations

##### Germany DFG

•Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (15625-89-5): **Sensitizers:** (skin sensitizer)

### 8.2 Exposure controls

#### Engineering Measures/Controls

- Local exhaust is recommended but not required. Provide adequate ventilation as necessary.

#### Personal Protective Equipment

##### Pictograms



##### Respiratory

- Do not breathe vapors or mists. In case of insufficient ventilation, wear suitable respiratory equipment.

##### Eye/Face

- Wear protective eyewear (goggles, face shield, or safety glasses).

##### Hands

- Wear protective gloves - rubber or neoprene.

##### Skin/Body

- Wear protective clothing - apron or other impervious body coverings.

##### General Industrial Hygiene Considerations

- Handle in accordance with good industrial hygiene and safety practice.

##### Environmental Exposure Controls

- No data available

## Section 9 - Physical and Chemical Properties

### 9.1 Information on Basic Physical and Chemical Properties

Material Description			
Physical Form	Solid	Appearance/Description	Film
Color	Green	Odor	Mild
Odor Threshold	No data available		
General Properties			
Boiling Point	Not relevant	Melting Point/Freezing Point	No data available
Decomposition Temperature	Not relevant	pH	Not relevant
Specific Gravity/Relative Density	Not relevant	Water Solubility	Insoluble
Viscosity	Not relevant	Explosive Properties	Not relevant
Oxidizing Properties:	Not relevant		
Volatility			
Vapor Pressure	Not relevant	Vapor Density	Not relevant
Evaporation Rate	Not relevant		
Flammability			
Flash Point	Not relevant	UEL	Not relevant
LEL	Not relevant	Autoignition	Not relevant
Flammability (solid, gas)	Not relevant		
Environmental			
Half-Life	No data available	Octanol/Water Partition coefficient	No data available

Bioaccumulation Factor	No data available	Bioconcentration Factor	No data available
Biochemical Oxygen Demand BOD/BOD5	No data available	Chemical Oxygen Demand	No data available
Persistence	No data available	Degradation	No data available

## 9.2 Other Information

- No data available

## Section 10: Stability and Reactivity

### 10.1 Reactivity

- No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

- UV reactive.

### 10.3 Possibility of hazardous reactions

- Hazardous polymerization will not occur.

### 10.4 Conditions to avoid

- Excess heat. Strong light.

### 10.5 Incompatible materials

- No data available

### 10.6 Hazardous decomposition products

- Hazardous decomposition products formed under fire conditions - carbon oxides (COx), nitrogen oxides (NOx).

## Section 11 - Toxicological Information

### 11.1 Information on toxicological effects

Components		
Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (15% TO 25%)	15625-89-5	<b>Acute Toxicity:</b> Ingestion/Oral-Rat LD50 • 5190 µL/kg; Skin-Rabbit LD50 • 5170 mg/kg; <b>Irritation:</b> Eye-Rabbit • 100 mg • Moderate irritation; Skin-Rabbit • 500 mg 24 Hour(s) • Moderate irritation

GHS Properties	Classification
Acute toxicity	EU/CLP• UN GHS 6• OSHA HCS 2012• WHMIS 2015•
Skin corrosion/Irritation	EU/CLP•Skin Irritation 2 UN GHS 6•Skin Irritation 2 OSHA HCS 2012•Skin Irritation 2 WHMIS 2015•
Serious eye damage/Irritation	EU/CLP•Eye Irritation 2 UN GHS 6•Eye Irritation 2 OSHA HCS 2012•Eye Irritation 2 WHMIS 2015•
Skin sensitization	EU/CLP•Skin Sensitizer 1 UN GHS 6•Skin Sensitizer 1 OSHA HCS 2012•Skin Sensitizer 1 WHMIS 2015•
Respiratory sensitization	EU/CLP• UN GHS 6• OSHA HCS 2012• WHMIS 2015•
Aspiration Hazard	EU/CLP•

	UN GHS 6• OSHA HCS 2012• WHMIS 2015•
Carcinogenicity	EU/CLP• UN GHS 6• OSHA HCS 2012• WHMIS 2015•
Germ Cell Mutagenicity	EU/CLP• UN GHS 6• OSHA HCS 2012• WHMIS 2015•
Toxicity for Reproduction	EU/CLP• UN GHS 6• OSHA HCS 2012• WHMIS 2015•
STOT-SE	EU/CLP• UN GHS 6• OSHA HCS 2012• WHMIS 2015•
STOT-RE	EU/CLP• UN GHS• OSHA HCS 2012• WHMIS 2015•

**Route(s) of entry/exposure** • Skin, Eye

**Potential Health Effects**

**Inhalation**

**Acute (Immediate)**

- May cause irritation.

**Chronic (Delayed)**

- Repeated and prolonged exposure may cause irritation.

**Skin**

**Acute (Immediate)**

- Causes skin irritation. May cause an allergic skin reaction.

**Chronic (Delayed)**

- Repeated and prolonged exposure may cause sensitization.

**Eye**

**Acute (Immediate)**

- Causes eye irritation.

**Chronic (Delayed)**

- Repeated and prolonged exposure may cause irritation.

**Ingestion**

**Acute (Immediate)**

- May cause irritation.

**Chronic (Delayed)**

- No specific information available.

**Section 12 - Ecological Information**

**12.1 Toxicity**

- No data available

**12.2 Persistence and degradability**

- No data available

**12.3 Bioaccumulative potential**

- No data available

**12.4 Mobility in Soil**

- No data available

**12.5 Results of PBT and vPvB assessment**

- No data available

**12.6 Other adverse effects**



## Section 13 - Disposal Considerations

### 13.1 Waste treatment methods

**Product waste**

- Dispose of content in accordance with local, regional, national, and/or international regulations.

**Packaging waste**

- Dispose of container in accordance with local, regional, national, and/or international regulations.

### 13.2 Other Information

- Dispose of wastes in an approved waste disposal facility.

## Section 14 - Transport Information

	14.1 UN number	14.2 UN proper shipping name	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards
DOT	NDA	NDA	NDA	NDA	NDA
IMO/IMDG	NDA	NDA	NDA	NDA	NDA
IATA/ICAO	NDA	NDA	NDA	NDA	NDA

**14.6 Special precautions for user**

- No special precautions.

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code**

- Not relevant.

**14.8 Other information**

- DOT • Not regulated.  
 IMO/IMDG • Not regulated.  
 IATA/ICAO • Not regulated.

## Section 15 - Regulatory Information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

**SARA Hazard Classifications** • Acute

Inventory						
Component	CAS	Australia AICS	Canada DSL	China	EU EINECS	Japan ENCS
Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	15625-89-5	Yes	Yes	Yes	Yes	Yes
Ethanone, 2,2-dimethoxy-1,2-diphenyl-	24650-42-8	Yes	Yes	Yes	Yes	Yes
Inventory (Con't.)						
Component	CAS	Korea KECL	New Zealand	Philippines PICCS	TSCA	
Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	15625-89-5	Yes	Yes	Yes	Yes	
Ethanone, 2,2-dimethoxy-1,2-diphenyl-	24650-42-8	Yes	Yes	Yes	Yes	

### Australia

**Labor**

**Australia - List of Designated Hazardous Substances - Classification**

- Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol 15625-89-5 Xi R36/38, R43
- Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8 Not Listed

## Canada

### Labor

#### Canada - WHMIS 1988 - Classifications of Substances

•Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	15625-89-5	D2B
•Ethanone, 2,2-dimethoxy-1,2-diphenyl-	24650-42-8	Not Listed

## Denmark

### Environment

#### Denmark - Advisory List for Self-Classification of Dangerous Substances

•Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	15625-89-5	Not Listed
•Ethanone, 2,2-dimethoxy-1,2-diphenyl-	24650-42-8	N; R51/53

## Europe

### Other

#### EU - CLP (1272/2008) - Annex VI - Table 3.2 - Classification

•Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	15625-89-5	Xi; R36/38 R43
•Ethanone, 2,2-dimethoxy-1,2-diphenyl-	24650-42-8	Not Listed

#### EU - CLP (1272/2008) - Annex VI - Table 3.2 - Labelling

•Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	15625-89-5	Xi R:36/38-43 S:(2)-39
•Ethanone, 2,2-dimethoxy-1,2-diphenyl-	24650-42-8	Not Listed

#### EU - CLP (1272/2008) - Annex VI - Table 3.2 - Notes - Substances and Preparations

•Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	15625-89-5	D
•Ethanone, 2,2-dimethoxy-1,2-diphenyl-	24650-42-8	Not Listed

#### EU - CLP (1272/2008) - Annex VI - Table 3.2 - Safety Phrases

•Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	15625-89-5	S:(2)-39
•Ethanone, 2,2-dimethoxy-1,2-diphenyl-	24650-42-8	Not Listed

## Germany

### Environment

#### Germany - Water Classification (VwVwS) - Annex 2 - Water Hazard Classes

•Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	15625-89-5	ID Number 1845, hazard class 1 - low hazard to waters
•Ethanone, 2,2-dimethoxy-1,2-diphenyl-	24650-42-8	ID Number 1444, hazard class 2 - hazard to waters

## Japan

### Other

#### Japan - Chemical Substance Control Law (CSCL) - Examined Existing Chemical Substances

•Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	15625-89-5	Non-biodegradable/Low bioconcentration
•Ethanone, 2,2-dimethoxy-1,2-diphenyl-	24650-42-8	Not Listed

#### Japan - Fire Service Law - Hazardous Materials

•Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	15625-89-5	Group 4 Flammable liquids; 3rd Class Petroleum - insoluble; Hazard rank III
•Ethanone, 2,2-dimethoxy-1,2-diphenyl-	24650-42-8	Not Listed

## 15.2 Chemical Safety Assessment

- No Chemical Safety Assessment has been carried out.

## Section 16 - Other Information

### Relevant Phrases (code & full text)

- EUH208 - Contains sensitizing substance (Acrylic acid, triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol; Ethanone, 2,2-dimethoxy-1,2-diphenyl-). May produce an allergic reaction.
  - H315 - Causes skin irritation
  - H317 - May cause an allergic skin reaction
  - H319 - Causes serious eye irritation
  - H412 - Harmful to aquatic life with long lasting effects
- P261 - Avoid breathing dust, fume, gas, mist, vapors and/or spray.
- P264 - Wash thoroughly after handling.
- P272 - Contaminated work clothing should not be allowed out of the workplace.

P273 - Avoid release to the environment.  
P302+P352 - IF ON SKIN: Wash with plenty of soap and water.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes.  
Remove contact lenses, if present and easy to do. Continue rinsing.  
P321 - Specific treatment, see supplemental first aid information.  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P337+P313 - If eye irritation persists: Get medical advice/attention.  
P362 - Take off contaminated clothing and wash before reuse.  
P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

- Classification method for mixtures**
- Calculation method.
- Revision Date**
- 01 September 2016
- Last Revision Date**
- 22 April 2013
- Other Information**
- Approved by: Troy Bergstedt, Director of Chemical Research, (218) 628-2217 ext.142.
- Disclaimer/Statement of Liability**
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