

Section 1: Identification of the Substance/Mixture and of the Company/Undertaking

1.1 Product identifier

Product Name • **SBX Liquid Emulsion**

Product Description • White or violet emulsion

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified use(s) • Sandblast photoresist

1.3 Details of the supplier of the safety data sheet

Manufacturer • IKONICS Corporation
4832 Grand Ave.
Duluth, MN 55807
United States
www.ikonics.com
sds@ikonics.com

Telephone (General) • (218) 628-2217

Telephone (General) • (800) 328-4261 - Toll free

1.4 Emergency telephone number

Chemtrec • 1-800-424-9300 - Within USA and Canada
• +1 703-527-3887 - Outside USA and Canada (collect calls accepted)

Section 2: Hazards Identification

EU/EEC

According to EU Directive 1272/2008 (CLP)/REACH 1907/2006 [amended by 453/2010]

According to EU Directive 67/548/EEC (DSD) or 1999/45/EC (DPD)

2.1 Classification of the substance or mixture

CLP • Not classified

DSD/DPD • Not classified

2.2 Label Elements

CLP

Hazard statements • Not classified

Precautionary statements

Prevention • P280 - Wear protective gloves/protective clothing/eye protection/face protection.

Response • P302+P352 - IF ON SKIN: Wash with plenty of soap and water.

P304+P341 - IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage/Disposal • P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

DSD/DPD

Safety phrases • S36/37/39 - Wear suitable protective clothing, gloves and eye/face protection.

2.3 Other Hazards

CLP • No data available

DSD/DPD • No data available

UN GHS

According to Third Revised Edition

2.1 Classification of the substance or mixture

UN GHS • Not classified

2.2 Label elements

UN GHS

Hazard statements • Not classified

Precautionary statements

Prevention • P280 - Wear protective gloves/protective clothing/eye protection/face protection.

Response • P302+P352 - IF ON SKIN: Wash with plenty of soap and water.

P304+P341 - IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage/Disposal • P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

2.3 Other hazards

UN GHS • No data available

United States (US)

According to OSHA 29 CFR 1910.1200 HCS

2.1 Classification of the substance or mixture

OSHA HCS 2012 • Not classified

2.2 Label elements

OSHA HCS 2012

Precautionary statements

Prevention • Wear protective gloves/protective clothing/eye protection/face protection. - P280

Response • IF ON SKIN: Wash with plenty of soap and water. - P302+P352

IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. - P304+P341

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. - P305+P351+P338

Storage/Disposal • Dispose of content and/or container in accordance with local, regional, national, and/or international regulations. - P501

2.3 Other hazards

OSHA HCS 2012 • No data available

Canada

According to WHMIS

2.1 Classification of the substance or mixture

WHMIS • Not classified

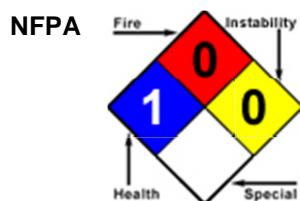
2.2 Label elements

WHMIS • Not classified

2.3 Other hazards

WHMIS • No data available

2.4 Other information



Section 3 - Composition/Information on Ingredients

3.1 Substances

3.2 Mixtures

- No ingredients are hazardous according to OSHA, GHS, CLP or WHMIS criteria.

Section 4 - First Aid Measures

4.1 Description of first aid measures

- Inhalation** • IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration and call 911 or emergency medical service.
- Skin** • IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention.
- Eye** • IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
- Ingestion** • If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Rinse mouth. Never give anything by mouth to an unconscious person. If large quantities are swallowed, call a physician immediately.

4.2 Most important symptoms and effects, both acute and delayed

- No data available

4.3 Indication of any immediate medical attention and special treatment needed

Section 5 - Firefighting Measures

5.1 Extinguishing media

Suitable Extinguishing Media • SMALL FIRES: Dry chemical, CO₂, water spray or regular foam.
LARGE FIRE: Water spray, fog or regular foam.

Unsuitable Extinguishing Media • No data available

Firefighting Procedures • Fire fighters should wear complete protective clothing including self-contained breathing apparatus.

Keep unauthorized personnel away.
Ventilate closed spaces before entering.
LARGE FIRES: Use extinguishing agent suitable for type of surrounding fire.

5.2 Special hazards arising from the substance or mixture

Unusual Fire and Explosion Hazards • Material may burn, but does not ignite readily.

Hazardous Combustion Products • Products of combustion include: carbon oxides (COx).

5.3 Advice for firefighters

- Structural firefighters' protective clothing provides limited protection in fire situations ONLY; it is not effective in spill situations where direct contact with the substance is possible.
Wear chemical protective clothing that is specifically recommended by the manufacturer. It may provide little or no thermal protection.
Wear positive pressure self-contained breathing apparatus (SCBA).

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal Precautions • Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.

Emergency Procedures • No emergency procedures are expected to be necessary if material is used under ordinary conditions as recommended. Use normal clean up procedures.

6.2 Environmental precautions

- No data available

6.3 Methods and material for containment and cleaning up

Containment/Clean-up Measures • Use appropriate Personal Protective Equipment (PPE)
Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in suitable container.

6.4 Reference to other sections

- Refer to Section 8 - Exposure Controls/Personal Protection and Section 13 - Disposal Considerations.

Section 7 - Handling and Storage

7.1 Precautions for safe handling

Handling • Use good safety and industrial hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities

Storage • Keep container closed when not in use. Store away from extreme heat. Do not freeze.
Ventilate enclosed areas.

7.3 Specific end use(s)

- Refer to Section 1.2 - Relevant identified uses.

Section 8 - Exposure Controls/Personal Protection

8.1 Control parameters

8.2 Exposure controls

Engineering Measures/Controls • Local exhaust is recommended but not required. Provide adequate ventilation as necessary.

Personal Protective Equipment

Pictograms



Respiratory

- In case of insufficient ventilation, wear suitable respiratory equipment.

Eye/Face

- Wear protective eyewear (goggles, face shield, or safety glasses).

Hands

- Wear protective gloves - rubber or neoprene.

Skin/Body

- Wear protective clothing - apron or other impervious body coverings.

General Industrial Hygiene Considerations

- Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Wash thoroughly with soap and water after handling.

Environmental Exposure Controls

- No data available

Section 9 - Physical and Chemical Properties

9.1 Information on Physical and Chemical Properties

Material Description			
Physical Form	Liquid	Appearance/Description	Viscous liquid
Color	White or violet	Odor	Mild
Taste	Not relevant	Odor Threshold	No data available
Physical and Chemical Properties	Not relevant		
General Properties			
Boiling Point	100 C(212 F)	Melting Point	Not relevant
Decomposition Temperature	Not relevant	pH	No data available
Density	8.7 lbs/gal	Water Solubility	Miscible
Viscosity	No data available	Explosive Properties	Not relevant
Oxidizing Properties:	Not relevant		
Volatility			
Vapor Pressure	Not relevant	Vapor Density	Not relevant
Evaporation Rate	No data available	VOC (Vol.)	Not relevant
Volatiles (Wt.)	48 %		
Flammability			
Flash Point	No data available	UEL	Not relevant
LEL	Not relevant	Autoignition	Not relevant
Flammability (solid, gas)	Not relevant		
Environmental			
Half-Life	No data available	Octanol/Water Partition coefficient	No data available
Coefficient of water/oil distribution	No data available	Bioaccumulation Factor	No data available
Bioconcentration Factor	No data available	Biochemical Oxygen Demand BOD/BOD5	No data available
Chemical Oxygen Demand	No data available	Persistence	No data available
Degradation	No data available		

9.2 Other Information

- No data available

Section 10: Stability and Reactivity

10.1 Reactivity

- No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

- Stable

10.3 Possibility of hazardous reactions

- Hazardous polymerization will not occur.

10.4 Conditions to avoid

- Direct sunlight. Excess heat. Avoid freezing.

10.5 Incompatible materials

- Strong oxidizing agents.

10.6 Hazardous decomposition products

- Hazardous decomposition products formed under fire conditions - carbon oxides (COx). No decomposition is expected under normal storage and use conditions.

Section 11 - Toxicological Information

11.1 Information on toxicological effects

GHS Properties	Classification
Acute toxicity	EU/CLP• OSHA HCS 2012• UN GHS•
Aspiration Hazard	EU/CLP• OSHA HCS 2012• UN GHS•
Carcinogenicity	EU/CLP• OSHA HCS 2012• UN GHS•
Germ Cell Mutagenicity	EU/CLP• OSHA HCS 2012• UN GHS•
Skin corrosion/Irritation	EU/CLP• OSHA HCS 2012• UN GHS•
Skin sensitization	EU/CLP• OSHA HCS 2012• UN GHS•
STOT-RE	EU/CLP• OSHA HCS 2012• UN GHS•
STOT-SE	EU/CLP• OSHA HCS 2012• UN GHS•
Toxicity for Reproduction	EU/CLP• OSHA HCS 2012• UN GHS•
Respiratory sensitization	EU/CLP• OSHA HCS 2012• UN GHS•
Serious eye damage/Irritation	EU/CLP• OSHA HCS 2012• UN GHS•

Potential Health Effects

Inhalation

Acute (Immediate)

- May cause mild irritation.

Chronic (Delayed)

- Repeated and prolonged exposure may cause irritation.

Skin

- Acute (Immediate)**
 - May cause mild irritation.
- Chronic (Delayed)**
 - Repeated and prolonged exposure may cause irritation.
- Eye**
- Acute (Immediate)**
 - May cause irritation.
- Chronic (Delayed)**
 - Repeated and prolonged exposure may cause irritation.
- Ingestion**
- Acute (Immediate)**
 - Under normal conditions of use, no health effects are expected.
- Chronic (Delayed)**
 - No specific information available.

Section 12 - Ecological Information

12.1 Toxicity

- No data available

12.2 Persistence and degradability

- No data available

12.3 Bioaccumulative potential

- No data available

12.4 Mobility in Soil

- No data available

12.5 Results of PBT and vPvB assessment

- No data available

12.6 Other adverse effects

Section 13 - Disposal Considerations

13.1 Waste treatment methods

Product waste

- Dispose of content in accordance with local, regional, national, and/or international regulations.

Packaging waste

- Dispose of container in accordance with local, regional, national, and/or international regulations.

13.2 Other Information

- Dispose of wastes in an approved waste disposal facility.

Section 14 - Transport Information

	14.1 UN number	14.2 UN proper shipping name	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards
DOT	NDA	NDA	NDA	NDA	NDA
IMO/IMDG	NDA	NDA	NDA	NDA	NDA
IATA/ICAO	NDA	NDA	NDA	NDA	NDA

14.6 Special precautions for user

- None specified.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

- Not relevant.

14.8 Other information

DOT • Not regulated.

IMO/IMDG • Not regulated.

Section 15 - Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

SARA Hazard Classifications • Not classified

15.2 Chemical Safety Assessment

- No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

15.3 Other Information

- California Proposition 65: This product contains or may contain a substance(s) known to the State of California to cause cancer and/or reproductive toxicity:

1,4-Dioxane	CAS #123-91-1	<0.00014%
Formaldehyde	CAS #50-00-0	<0.0005%
Acetaldehyde	CAS #75-07-0	<0.0001%
Toluene	CAS #108-88-3	<0.0001%

Section 16 - Other Information

Relevant Phrases (code & full text)

- P280 - Wear protective gloves/protective clothing/eye protection/face protection.
- P302+P352 - IF ON SKIN: Wash with plenty of soap and water.
- P304+P341 - IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.
- S36/37/39 - Wear suitable protective clothing, gloves and eye/face protection.

Classification method for mixtures

- Calculation method.

Last Revision Date

- 31 March 2004

Preparation Date

- 12 September 2014

Other Information

- Approved by: Troy Bergstedt, Director of Chemical Research, (218) 628-2217 ext.142.

Disclaimer/Statement of Liability

- The information contained herein is based on data available to us and is believed to be correct. Since this information may have been obtained in part from independent laboratories or other sources not under direct supervision, no representation is made that the information is accurate, reliable, complete, or representative and Buyer may rely thereon only at the Buyer's risk. We make no guarantee that the health and safety precautions we have suggested will be adequate for all individuals and / or situations involving its handling and uses. No warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof. Vendor assumes no responsibility for injury to vendee or third person proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet.