

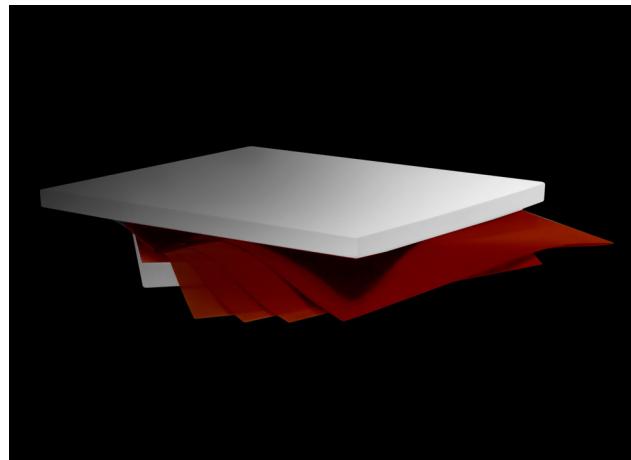
Quick Film

PHOTOPOLYMER CAPILLARY FILM

QUICK FILM

Quick Film is a pure photopolymer capillary film ideal for the textile printing industry. Quick Film can be used as a capillary film or it can be easily laminated with any Chromaline textile emulsion.

- Reproduce Screens Consistently
- Speeds up Production
- Excellent Halftone Imaging
- Easy to Register
- Reduces Labor and Process Time
- Fast Application



MATERIALS

REQUIRED

Exposure unit
Washout sink
Clean work area

RECOMMENDED

Drying cabinet
Pressure washer
Chromaline Exposure
Calculator

CHEMICALS

REQUIRED

Chroma/Clean™
mesh degreaser
Chroma/Strip™
screen reclaimer

RECOMMENDED

Chroma/Set™
stencil hardener
Chroma/Wet™
wetting agent

SAFETY AND HANDLING

There are no hazards associated with this product when used within reasonable standards of industrial hygiene and safe working practices. Refer to SDS for further information.

STORAGE

Pre-sensitized Quick Film films are light sensitive and should be opened only under yellow or subdued lighting. Chromaline recommends that unexposed film be stored in sealed original container in a cool, dry area.

Coated, unexposed screens can be stored as long as one month in a clean, cool, dry and completely dark area.

Shelf life is 24 months when stored between 65°F and 75°F. Film degrades quickly when stored above 110°F. Store film in sealed package when not in use.

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INSTRUCTIONS

DEGREASE

Using Chroma/Clean™ mesh degreaser, work up a lather on both sides of mesh. Rinse thoroughly.

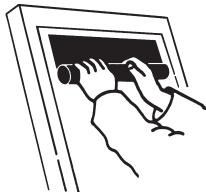


WET

Capillary films require a thoroughly wet screen. With the screen in a vertical position, paint Chroma/Wet™ wetting agent onto the print side of the screen. (Use a separate brush just for this step.) Wait a moment, then flood entire screen with a garden type hose.

ROLL-DOWN

Re-flood the screen with water and attach the roll of film to the top of the print side of the screen. With slight pressure, roll the film down until the entire piece is in contact with the mesh. Use a window squeegee to remove excess water from the squeegee side only.



DRY

Thoroughly dry the screen in a dark area (avoid high temperatures of 110°F 43°C and up).



Remove the carrier just before exposing. If the carrier resists being pulled off, additional drying time is needed.

EXPOSE

With polyester carrier peeled off, place the emulsion side of the positive against the print side of the screen in an exposure frame. Run an exposure test to determine your correct exposure. (See exposure guidelines at right.)



DEVELOP

Gently spray both sides of screen with tepid water. Wait 30 to 60 seconds then wash the print side of the screen until

image is fully open. Rinse both sides thoroughly. Dry screen completely and you are ready to print.

RECLAIM

Apply Chroma/Strip screen reclaimer to both sides of screen. Scrub with a soft nylon bristle brush to ensure entire surface is wet and let it work for 30 to 60 seconds. Pressure wash out.



EXPOSURE GUIDELINES

Exposure times were determined by using the Chromaline Exposure Calculator. Exposure times were set for a 5KW unit at 40" from the frame. All screen mesh was yellow in color.



Chromaline recommends use of an exposure calculator for correct times for your equipment. These figures are only a guide.

Mesh Selection

40 micron — use 156

Film Thickness	Time	Color
40 micron	40 - 70 sec.	Red

Film Size 15" x 17" only, 50 sheet boxes

For Technical Service
Call Toll Free **1-800-328-4261**
(Outside North America Call **+1-218-628-2217**)
Email: **help@chromaline.com**