

TexTac II

ADHESIVE

USER GUIDE

SENSITIZED PROPERTIES:

- Appearance: White liquid, dries clear
- Solids: 58 - 60% by wt.
- Viscosity: 2400-3000 CPS (LFV 4/60/77)
- Shelf Life: 1 year min. at room temp.
- pH 4.5 - 5.5
- Wt. per gallon 8.45
- Flammable: No
- Freeze/Thaw Stable: No

APPLICATIONS:

- Garment hold down for printing
- Ideal for thick garments such as fleece and sweatshirts
- Ideal for smooth fabrics such as nylon and polyester

COMPATIBLE WITH:

- Solvent, UV, Water-based, and Plastisol inks

STANDARD SIZES:

- 1 gallon, 5 gallon, 50 gallon

PERFORMANCE PROPERTIES:

- Greater tack strength than TexTac
- Water removable
- Non-flammable
- Will not transfer onto textile garment
- One gallon replaces 4 to 5 cases of aerosol containers

FOR TECHNICAL SERVICE

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TEXTAC II INSTRUCTIONS

MIX

Stir approximately 30 seconds before use.

APPLY

TextTac II can be applied to pallet manually with a card, paint-brush, or spray bottle. We recommend air assisted spray units for fine, even coatings. We suggest applying pallet tape to a clean surface - this avoids scrubbing TextTac II from the pallet. Only a thin layer is needed for shirt printing; however, a thicker layer is needed for fleece, sweat shirts, towels, or other high lint materials.

DRY

TextTac II can be air-dried; however, 20 seconds under a flash unit will accelerate drying. A heavier coat of adhesive increases tack strength and dry times. TextTac II will turn clear when dry.

RETACK

When lint build-up diminishes tack, a damp sponge can be used to knock off lint and re-tackify the adhesive, or reapply and allow TextTac II to dry. Adhesive may transfer to garment if it is not dry or bonded to pallet. Retacking may not be necessary until 200 to 400 impressions.

CLEAN UP

Pallets, equipment, and floors can be cleaned with hot water mixed with image mate Degreaser 260. Pallet paper eliminates pallet cleaning. Acetone may be used on stubborn areas.