

DC 521/ DC 521CL

DUAL CURE
EMULSION

USER GUIDE

SENSITIZED PROPERTIES:

- Appearance: Blue (CL is White)
- Solids: 34% (Sensitized)
- Sensitized Viscosity: 8,000 CPS
- Shelf Life: 4-6 weeks (Sensitized)
- Freeze/Thaw Stable: No

APPLICATIONS:

- Textile – water based and plastisol inks
- Graphics – water, solvent and UV inks

COMPATIBLE WITH:

- Solvent, UV, Water-based, and Plastisol inks

STANDARD SIZES:

- 28 ounces, 1 gallon, 5 gallon, 50 gal. drum

PERFORMANCE PROPERTIES:

- Universal photo emulsion for most inks
- Excellent durability to withstand long runs
- Easy reclaiming
- Wide exposure latitude
- Fast exposures
- Excellent leveling for low RZ values
- Excellent mesh bridging and resolution
- High flexibility for low mesh tensions and high squeegee pressure
- DC 521: Balance color for easy registration and inspection
- DC 521 CL: Translucent color for easy registration and inspection

FOR TECHNICAL SERVICE

CALL TOLL FREE 1-800-328-4261

(OUTSIDE NORTH AMERICA CALL +1-218-628-2217)

EMAIL: help@chromaline.com



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DC 521 / DZ 521CL INSTRUCTIONS

DEGREASE

Using Degreaser 260 mesh degreaser work up a lather on both sides of the mesh. Flood screen and frame thoroughly with water.

MIX

Mix the emulsion and sensitizer according to the instructions on the bottle. To reduce air bubbles, let the emulsion stand at least 2 hours (preferably overnight) before using.

COAT

Slowly apply first coat to the print side. Then coat squeegee side with one coat. Always end coating on the squeegee side of the screen.

DRY

Thoroughly dry the screen in a horizontal position, print side down, using a totally dark, clean drying cabinet. Temperatures should not exceed 110°F (43°C).

EXPOSE

Place emulsion side of the positive onto the print side of the screen. Do a step exposure for obtaining the correct exposure time or use an exposure calculator. See exposure guidelines.

DEVELOP

Gently spray both sides of screen with lukewarm water, wait 30 seconds then gently wash print side of the screen until the image is fully open. Rinse both sides thoroughly. Dry completely.

RECLAIM

Apply Reclaimer 660 to both sides of the screen using a soft nylon bristle scrub brush. Scrub both sides of the screen and let it dissolve the emulsion. Pressure wash the entire screen on both sides. Apply more reclaimer if needed. Do not let the reclaimer dry on the screen. Always keep the stencil wet until the emulsion is completely removed from the mesh.

EXPOSURE GUIDELINES

110 YELLOW MESH (43cm)	230 YELLOW MESH (90cm)	305 YELLOW MESH (120cm)
1 x 2	1 x 2	1 x 2
5KW @ 40" 1.5 - 2 min	5KW @ 40" .5 - 1.0 min	5KW @ 40" 20 - 30 sec
1KW @ 40" 6 - 9 min	1KW @ 40" 3.5 - 4.5 min	1KW @ 40" 3.0 - 3.5 min
Fluorescent 4 - 6 min	Fluorescent 4 - 5 min	Fluorescent 3 - 4 min

Note: Exposure times are suggested only as a guide. Use the step exposure method to determine the optimal exposure time. Individual exposure times may vary depending upon equipment used, bulb age, and other shop conditions.