

Section 1: Identification of the Substance/Mixture and of the Company/Undertaking

| 1.1 Product identifier | |
|----------------------------|--|
| Product Name | ChromaBlue |
| Product Description | Blue liquid. |
| 1.2 Relevant identified | uses of the substance or mixture and uses advised against |
| Relevant identified use(s) | Water-based emulsion |
| 1.3 Details of the suppl | ier of the safety data sheet |
| Manufacturer | IKONICS |
| | 4832 Grand Ave. Duluth, MN 55807 United States www.ikonics.com sds@ikonics.com |
| Telephone (Genera | l) • (218) 628-2217 |
| Telephone (Genera | l) • (800) 328-4261 - Toll free |
| 1.4 Emergency telepho | ne number |
| Chamtraa | a 1 900 424 0200 Within USA and Canada |

Chemtrec

- 1-800-424-9300 Within USA and Canada
- +1 703-527-3887 Outside USA and Canada (collect calls accepted)

Section 2: Hazards Identification

EU/EEC

According to: Regulation (EC) No 1272/2008 (CLP)/REACH 1907/2006 [amended by 2015/830]

2.1 Classification of the substance or mixture

| CLP • | Not classified |
|-----------------------------|--|
| 2.2 Label Elements | |
| CLP | |
| Hazard statements • | Not classified |
| Precautionary statements | |
| Prevention • | P280 - Wear protective gloves/protective clothing/eye protection/face protection. |
| Response • | P302+P352 - IF ON SKIN: Wash with plenty of soap and water. P304+P341 - IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| Storage/Disposal • | P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations. |
| 2.3 Other Hazards | |
| CLP • | No data available |

UN GHS

According to: UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS): Eighth Revised Edition

| 2.1 Classification of | f the substance or mixture |
|--|--|
| UN GHS | Not classified |
| 2.2 Label elements | |
| UN GHS | |
| Hazard statements | Not classified |
| Precautionary statements | |
| Prevention | P280 - Wear protective gloves/protective clothing/eye protection/face protection. |
| | P302+P352 - IF ON SKIN: Wash with plenty of soap and water. P304+P341 - IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| Storage/Disposal | P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations. |
| 2.3 Other hazards | |
| UN GHS | No data available |
| United States (US) According to OSHA 29 (| CFR 1910.1200 HCS |
| 2.1 Classification of | f the substance or mixture |
| OSHA HCS 2012 | Not classified |
| 2.2 Label elements | |
| OSHA HCS 2012 | |
| Precautionary statements | |
| | Wear protective gloves/protective clothing/eye protection/face protection P280 |
| Response | IF ON SKIN: Wash with plenty of soap and water P302+P352 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing P304+P341 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P305+P351+P338 |
| Storage/Disposal | Dispose of content and/or container in accordance with local, regional, national, and/or international regulations P501 |
| 2.3 Other hazards | |
| OSHA HCS 2012 | No data available |
| Canada According to: WHMIS 20 |)15 |
| | f the substance or mixture |
| WHMIS 2015 | Not classified |
| 2.2 Label elements WHMIS 2015 | |
| Precautionary | |
| statements | |
| Prevention | Wear protective gloves/protective clothing/eye protection/face protection P280 |
| Response | IF ON SKIN: Wash with plenty of soap and water P302+P352 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a |

position comfortable for breathing. - P304+P341 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. - P305+P351+P338

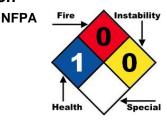
Storage/Disposal • Dispose of content and/or container in accordance with local, regional, national, and/or international regulations. - P501

2.3 Other hazards

WHMIS 2015

No data available

2.4 Other information



Section 3 - Composition/Information on Ingredients

3.1 Substances

3.2 Mixtures

• No ingredients are hazardous according to OSHA, GHS, CLP or WHMIS criteria.

Section 4 - First Aid Measures

4.1 Description of first aid measures

| Inhalation | • IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration and call 911 or emergency medical service. |
|---------------|--|
| Skin | IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. |
| Еуе | • IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. |
| Ingestion | If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Rinse mouth. Never give anything by mouth to an unconscious person. If large quantities are swallowed, call a physician immediately. |
| 4 2 Most impo | rtant symptoms and effects, both acute and delayed |

4.2 Most important symptoms and effects, both acute and delayed

No data available

4.3 Indication of any immediate medical attention and special treatment needed

Section 5 - Firefighting Measures

5.1 Extinguishing media

| Suitable Extinguishing Media | SMALL FIRES: Dry chemical, CO2, water spray or regular foam. LARGE FIRE: Water spray, fog or regular foam. |
|-----------------------------------|---|
| Unsuitable Extinguishing Media | No data available |
| Firefighting Procedures | Fire fighters should wear complete protective clothing including self-contained breathing apparatus. Keep unauthorized personnel away. |

Ventilate closed spaces before entering. LARGE FIRES: Use extinguishing agent suitable for type of surrounding fire.

5.2 Special hazards arising from the substance or mixture

Unusual Fire and • Material may burn, but does not ignite readily.

Explosion Hazards

Hazardous Combustion • Products of combustion include: carbon oxides (COx). **Products**

5.3 Advice for firefighters

• Structural firefighters' protective clothing provides limited protection in fire situations ONLY; it is not effective in spill situations where direct contact with the substance is possible.

Wear chemical protective clothing that is specifically recommended by the manufacturer. It may provide little or no thermal protection.

Wear positive pressure self-contained breathing apparatus (SCBA).

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

- Personal Precautions
 Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
- No emergency procedures are expected to be necessary if material is used under ordinary conditions as recommended. Use normal clean up procedures.

6.2 Environmental precautions

• No data available

6.3 Methods and material for containment and cleaning up

Containment/Clean-up
Measures• Use appropriate Personal Protective Equipment (PPE)
Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in
suitable container.

6.4 Reference to other sections

 Refer to Section 8 - Exposure Controls/Personal Protection and Section 13 - Disposal Considerations.

Section 7 - Handling and Storage

7.1 Precautions for safe handling

Handling • Use good safety and industrial hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities

Storage

• Keep container closed when not in use. Store away from extreme heat. Do not freeze. Ventilate enclosed areas.

7.3 Specific end use(s)

• Refer to Section 1.2 - Relevant identified uses.

Section 8 - Exposure Controls/Personal Protection

8.1 Control parameters

8.2 Exposure controls

Engineering Measures/Controls

• Local exhaust is recommended but not required. Provide adequate ventilation as necessary.

Personal Protective Equipment

Controls



| Respiratory | In case of insufficient ventilation, wear suitable respiratory equipment. | | |
|--|---|--|--|
| Eye/Face | Wear protective eyewear (goggles, face shield, or safety glasses). | | |
| Hands | Wear protective gloves - rubber or neoprene. | | |
| Skin/Body | Wear protective clothing - apron or other impervious body coverings. | | |
| General Industrial Hygiene Considerations | Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Wash thoroughly with soap and water after handling. | | |

Environmental Exposure • No data available

Section 9 - Physical and Chemical Properties

9.1 Information on Physical and Chemical Properties

| Material Description | | | | |
|---|-------------------------|---------------------------------------|-------------------|--|
| Physical Form | Liquid | Appearance/Description | Viscous liquid | |
| Color | Blue | Odor | Mild | |
| Taste Not relevant | | Odor Threshold | No data available | |
| Physical and Chemical Properties | Not relevant | | | |
| General Properties | - | | - | |
| Boiling Point | 100 C(212 F) | Melting Point | Not relevant | |
| Decomposition Temperature | Not relevant | рН | No data available | |
| Density | 9.10 lbs/gal | Water Solubility | Miscible | |
| Viscosity 4600-8000 Centipoise (cPs, cP) or mPas @ 25 C(77 F) Explosive Properties | | Explosive Properties | Not relevant | |
| Oxidizing Properties: | Not relevant | | | |
| Volatility | | | | |
| Vapor Pressure | Not relevant | Vapor Density | Not relevant | |
| Evaporation Rate | < 1 n-Butyl Acetate = 1 | VOC (Vol.) | Not relevant | |
| Volatiles (Wt.) | 50 % | | | |
| Flammability | | | | |
| Flash Point | > 200 F(> 93.3333 C) | UEL | Not relevant | |
| LEL | Not relevant | Autoignition | Not relevant | |
| Flammability (solid, gas) | Not relevant | | | |
| Environmental | | | | |
| Half-Life | No data available | Octanol/Water Partition coefficient | No data available | |
| Coefficient of water/oil distribution | No data available | Bioaccumulation Factor | No data available | |
| Bioconcentration Factor | No data available | Biochemical Oxygen Demand BOD/BOD5 | No data available | |
| Chemical Oxygen Demand | No data available | Persistence | No data available | |
| Degradation | No data available | | | |

9.2 Other Information

No data available

Section 10: Stability and Reactivity

10.1 Reactivity

• No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable

10.3 Possibility of hazardous reactions

• Hazardous polymerization will not occur.

10.4 Conditions to avoid

• Direct sunlight. Excess heat. Avoid freezing.

10.5 Incompatible materials

• Strong oxidizing agents.

10.6 Hazardous decomposition products

• Hazardous decomposition products formed under fire conditions - carbon oxides (COx). No decomposition is expected under normal storage and use conditions.

Section 11 - Toxicological Information

11.1 Information on toxicological effects

| May cause mild irritation. |
|---|
| Repeated and prolonged exposure may cause irritation. |
| |
| May cause mild irritation. |
| Repeated and prolonged exposure may cause irritation. |
| |
| May cause irritation. |
| Repeated and prolonged exposure may cause irritation. |
| |
| Under normal conditions of use, no health effects are expected. |
| No specific information available. |
| |

Section 12 - Ecological Information

12.1 Toxicity

No data available

12.2 Persistence and degradability

• No data available

12.3 Bioaccumulative potential

• No data available

12.4 Mobility in Soil

• No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Other adverse effects

Section 13 - Disposal Considerations

13.1 Waste treatment methods

- Product waste
- Dispose of content in accordance with local, regional, national, and/or international regulations.

• Dispose of container in accordance with local, regional, national, and/or international regulations.

13.2 Other Information

• Dispose of wastes in an approved waste disposal facility.

Section 14 - Transport Information

| | 14.1 UN number | 14.2 UN proper shipping name | 14.3 Transport hazard class(es) | 14.4 Packing group | 14.5 Environmental hazards |
|-----------|-------------------|------------------------------|---------------------------------|-----------------------|-------------------------------|
| DOT | NDA | NDA | NDA | NDA | NDA |
| IMO/IMDG | NDA | NDA | NDA | NDA | NDA |
| IATA/ICAO | NDA | NDA | NDA | NDA | NDA |

14.6 Special precautions for user

None specified.Not relevant.

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

14.8 Other information

DOT • Not regulated.

IMO/IMDG • Not regulated.

IATA/ICAO • Not regulated.

Section 15 - Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

SARA Hazard Classifications • Not classified

15.2 Chemical Safety Assessment

• No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

15.3 Other Information

 California Proposition 65: This product can expose you to chemicals known to the State of California to cause cancer: 1,4-Dioxane CAS No. 123-91-1 <0.0003%

Section 16 - Other Information

Relevant Phrases (code & full text)

| · | P280 - Wear protective gloves/protective clothing/eye protection/face protection. P302+P352 - IF ON SKIN: Wash with plenty of soap and water. P304+P341 - IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations. |
|---------------------------------------|--|
| Classification method for mixtures | Calculation method. |
| Last Revision Date | • 16 June 2021 |
| Preparation Date | • 04 October 2022 |
| Other Information | • Approved by: Troy Bergstedt, Director of Chemical Research, (218) 628-2217 ext.142. |

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