

Safety Data Sheet

Revision: 19 March 2024

Supersedes: 17 February 2020

IKONICS®

Section 1: Identification of the Substance/Mixture and of the Company/Undertaking

1.1 Product identifier

Product Name: Razor Films

UFI Number: WC01-P0EH-U00X-3XGU

Product Description: Blue film

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified use(s): Photostencil film

1.3 Details of the supplier of the safety data sheet

Manufacturer IKONICS
4832 Grand Ave.
Duluth, MN 55807
United States
www.ikonics.com
sds@ikonics.com

Telephone (General): (218) 628-2217

Telephone (General): (800) 328-4261 - Toll free

1.4 Emergency telephone number

Chemtrec: 1-800-424-9300 - Within USA and Canada

+1 703-527-3887 - Outside USA and Canada (collect calls accepted)

Section 2: Hazards Identification

EU/EEC

According to EU Directive 1272/2008 (CLP)/REACH 1907/2006 [amended by 2020/878]

2.1 Classification of the substance or mixture

CLP

Hazard Class	Category	Code
Skin Irritation	2	H315
Skin Sensitization	1	H317
Eye Irritation	2	H319
Carcinogenicity	1B	H350
Reproductive Toxicity	1	H360D
Hazardous to the Aquatic Environment, Chronic	3	H412

2.2 Label Elements

CLP

DANGER



Hazard Statement	Code
Causes skin irritation	H315
May cause an allergic skin reaction	H317
Causes serious eye irritation	H319
May cause cancer	H350
May damage the unborn child	H360D
Harmful to aquatic life with long lasting effects	H412
Contains sensitizing substances (Polyethylene glycol p-cumylphenyl ether acrylate; Pentaerythritol tetraacrylate; Pentaerythritol triacrylate). May produce an allergic reaction.	EUH208

Precautionary Measures

Category	Code	Statement
Prevention	P201	Obtain special instructions before use.
	P202	Do not handle until all safety precautions have been read and understood.
	P261	Avoid breathing dust/fume/gas/mist/vapors/spray.
	P264	Wash thoroughly after handling.
	P272	Contaminated work clothing should not be allowed out of the workplace.
	P273	Avoid release to the environment.
	P280	Wear protective gloves/protective clothing/eye protection/face protection.
Response	P302+P352	IF ON SKIN: Wash with plenty of soap and water.

	P333+P313 P305+P351+P338 P337+P313 P308+P313 P362+P364	If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.
Storage	P405	Store locked up.
Disposal	P501	Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

2.3 Other Hazards

CLP

This mixture does not meet the criteria for persistent, bioaccumulative and toxic or very persistent and very bioaccumulative in accordance with REACH Annex XIII.

Endocrine Disrupting Properties

Human Health: This mixture does not contain components having endocrine disrupting properties in accordance with REACH Article 59(1), Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/603 at a concentration equal to or greater than 0.1% by weight.

Environment: This mixture does not contain components having endocrine disrupting properties in accordance with REACH Article 59(1), Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/603 at a concentration equal to or greater than 0.1% by weight.

UN GHS

According to UN Globally Harmonized System of Classification and Labelling of Chemicals (GHS): Eighth Revised Edition

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2.3 Other hazards

UN GHS No data available

United States (US)

According to OSHA 29 CFR 1910.1200 HCS

2.1 Classification of the substance or mixture

OSHA HCS 2012

Hazard Class	Category	Code
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OSHA HCS 2012

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P362+P364	Take off contaminated clothing and wash it before reuse.	
Storage	P405	Store locked up.
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2.3 Other hazards

OSHA HCS 2012 No data available

Canada

According to WHMIS 2015

2.1 Classification of the substance or mixture

WHMIS 2015

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Skin Irritation	2	H315
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WHMIS 2015

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Disposal	P501	Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

2.3 Other hazards

WHMIS 2015 No data available

2.4 Other information**NFPA****Section 3 - Composition/Information on Ingredients****3.1 Substances****3.2 Mixtures**

Chemical Name	CAS number	%	LD50/LC50	Classifications According to Regulation/Directive
Polyethylene glycol p-cumylphenyl ether acrylate	68644-83-7	1-5%		GHS / CLP / OSHA / WHMIS: Skin Irrit. 2; Eye Irrit. 2; Skin Sens. 1
Pentaerythritol Tetraacrylate	4986-89-4	1-3%		GHS / CLP / OSHA / WHMIS: Eye Irrit. 2; Skin Irrit. 2; Skin Sens. 1
Trimethylolpropane triacrylate	15625-89-5	0.4-1.2%	Ingestion/Oral-Rat LD50 • 5190 µL/kg; Skin-Rabbit LD50 • 5170 mg/kg	GHS / CLP: Eye Irrit. 2; Skin Irrit. 2; Skin Sens. 1; Carc. 2; Aquatic Acute 1; Aquatic Chronic 1 OSHA / WHMIS: Eye Irrit. 2; Skin Irrit. 2; Skin Sens. 1; Carc. 2
Pentaerythritol triacrylate	3524-68-3	0.4-1.5%	Ingestion/Oral-Rat LD50 • 1830 mg/kg; Skin-Rabbit LD50 • 4 mL/kg	GHS / CLP / OSHA / WHMIS: Skin Irrit. 2; Skin Sens. 1
Benzophenone	119-61-9	0.1-0.3%	Ingestion/Oral-Rat LD50 >10 g/kg; Skin-Rabbit LD50 3535 mg/kg	GHS: Carc. 2B; STOT-RE 2; Aquatic Chronic 3 CLP: Carc. 1B; STOT-RE 2; Aquatic Chronic 3 OSHA / WHMIS: Carc. 2B; STOT-RE 2

Section 4 - First Aid Measures

4.1 Description of first aid measures

Inhalation. If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration and call 911 or emergency medical service.

Skin. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention.

Eye. Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Ingestion. If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Rinse mouth. Never give anything by mouth to an unconscious person. If large quantities are swallowed, call a physician immediately.

4.2 Most important symptoms and effects, both acute and delayed

Refer to Section 11 – Toxicological Information

4.3 Indication of any immediate medical attention and special treatment needed

No data available

Section 5 - Firefighting Measures

5.1 Extinguishing media

Suitable extinguishing media. SMALL FIRES: Dry chemical, CO₂, water spray or regular foam. LARGE FIRE: Water spray, fog or regular foam.

Unsuitable extinguishing media. No data available

Firefighting procedures. Fire fighters should wear complete protective clothing including self-contained breathing apparatus. Keep unauthorized personnel away. Ventilate closed spaces before entering. LARGE FIRES: Use extinguishing agent suitable for type of surrounding fire.

5.2 Special hazards arising from the substance or mixture

Unusual fire and explosion hazards. Material may burn, but does not ignite readily.

Hazardous combustion products. Products of combustion include: carbon oxides (CO_x), nitrogen oxides (NO_x).

5.3 Advice for firefighters

Structural firefighters' protective clothing provides limited protection in fire situations ONLY; it is not effective in spill situations where direct contact with the substance is possible. Wear chemical protective clothing that is specifically recommended by the manufacturer. It may provide little or no thermal protection. Wear positive pressure self-contained breathing apparatus (SCBA).

Section 6 - Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not touch or walk through spilled material.

Emergency procedures. No emergency procedures are expected to be necessary if material is used under ordinary conditions as recommended. Use normal clean up procedures.

6.2 Environmental precautions

LARGE SPILLS: Prevent entry into waterways, sewers, basements or confined areas.

6.3 Methods and material for containment and cleaning up

Containment/clean-up measures. Use appropriate Personal Protective Equipment (PPE). Contain and/or absorb spill with inert material (e.g. sand, vermiculite), then place in suitable container.

6.4 Reference to other sections

Refer to Section 8 - Exposure Controls/Personal Protection and Section 13 - Disposal Considerations.

Section 7 - Handling and Storage

7.1 Precautions for safe handling

Use good safety and industrial hygiene practices.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry place. Package in opaque containers and/or use additional light-blocking materials.

7.3 Specific end use(s)

Refer to Section 1.2 - Relevant identified uses.

Section 8 - Exposure Controls/Personal Protection

8.1 Control parameters

None specified.

8.2 Exposure controls

Engineering measures/controls. Local exhaust is recommended but not required. Provide adequate ventilation as necessary.

Personal Protective Equipment

Pictograms



Respiratory: Local exhaust is recommended but not required. Provide adequate ventilation as necessary.

Eye/Face: Wear protective eyewear (goggles, face shield, or safety glasses).

Hands: Wear protective gloves - rubber or neoprene.

Skin/Body: Wear protective clothing - apron or other impervious body coverings.

General industrial hygiene considerations: Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Wash thoroughly with soap and water after handling.

Environmental exposure controls: No data available

Section 9 - Physical and Chemical Properties

9.1 Information on Physical and Chemical Properties

Material Description			
Physical Form	Solid	Appearance/Description	Film
Color	Blue	Odor	Not relevant
General Properties			
Boiling Point	Not relevant	Melting/Freezing Point	No data available
Decomposition Temperature	Not relevant	pH	Not relevant
Density	Not relevant	Water Solubility	Soluble
Viscosity	Not relevant	Kinematic Viscosity	Not relevant
Explosive Properties	Not relevant	Oxidizing Properties	Not relevant
Volatility			
Vapor Pressure	Not relevant	Vapor Density	Not relevant
Evaporation Rate	Not relevant	VOC (Wt.)	Not relevant
Volatiles (Wt.)	Not relevant		
Flammability			
Flash Point	Not relevant	UEL	Not relevant
LEL	Not relevant	Autoignition	Not relevant
Flammability (solid, gas)	Not relevant		
Environmental			
Half-Life	No data available	Octanol/Water Partition coefficient	No data available
Coefficient of water/oil distribution	No data available	Bioaccumulation Factor	No data available
Bioconcentration Factor	No data available	Biochemical Oxygen Demand BOD/BOD5	No data available
Chemical Oxygen Demand	No data available	Persistence	No data available
Degradation	No data available		

9.2 Other Information

Polymerizes to solid/semisolid form upon exposure to UV radiation.

Section 10: Stability and Reactivity

10.1 Reactivity. No dangerous reaction known under conditions of normal use.

10.2 Chemical stability. Stable

10.3 Possibility of hazardous reactions. Hazardous polymerization will not occur.

10.4 Conditions to avoid. Direct sunlight. Excess heat.

10.5 Incompatible materials. No data available.

10.6 Hazardous decomposition products. Hazardous decomposition products formed under fire conditions - carbon oxides (COx), nitrogen oxides (NOx). No decomposition is expected under normal storage and use conditions.

Section 11 - Toxicological Information

11.1 Information on toxicological effects

Hazard	Hazard Classification
Acute toxicity	Based on available data, the classification criteria are not met
Skin corrosion/irritation	Skin Irritation 2
Serious eye damage/irritation	Eye Irritation 2
Respiratory/skin sensitization	Skin Sensitization 1
Germ cell mutagenicity	Based on available data, the classification criteria are not met
Carcinogenicity	Carcinogenicity 1B
Reproductive toxicity	Reproductive Toxicity 1
STOT-Single Exposure	Based on available data, the classification criteria are not met
STOT-Repeated Exposure	Based on available data, the classification criteria are not met
Aspiration	Based on available data, the classification criteria are not met

Route(s) of entry/exposure: Skin, eye, ingestion

Potential Health Effects

Inhalation

Acute (Immediate): No specific information available.

Chronic (Delayed): Repeated and prolonged exposure may cause irritation.

Skin

Acute (Immediate): May cause irritation.

Chronic (Delayed): Repeated and prolonged exposure may cause an allergic skin reaction.

Eye

Acute (Immediate): May cause irritation.

Chronic (Delayed): Repeated and prolonged exposure may be harmful.

Ingestion

Acute (Immediate): May cause irritation.

Chronic (Delayed): Repeated and prolonged exposure may be harmful.

Section 12 - Ecological Information

12.1 Toxicity

Trimethylolpropane triacrylate, CAS 15625-89-5

Toxicity to fish LC50 - Danio rerio (zebra fish) - 0.87 mg/l - 96 h

Toxicity to daphnia EC50 - Daphnia magna (Water flea) - 19.9 mg/l - 48 h

Toxicity to algae ErC50 - Desmodesmus subspicatus (green algae) - 4.86 mg/l - 96 h

Benzophenone, CAS 119-61-9

Toxicity to fish LC50 - Pimephales promelas (fathead minnow) - 14.2 mg/l - 96.0 h

Toxicity to daphnia EC50 - Daphnia magna (Water flea) - 6.78 mg/l - 48 h

Toxicity to algae ErC50 - Pseudokirchneriella subcapitata (green algae) - 3.5 mg/l - 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in Soil

No data available

12.5 Results of PBT and vPvB assessment

No data available

12.6 Endocrine disrupting properties

No endocrine disrupting components identified

12.7 Other adverse effects

None noted

Section 13 - Disposal Considerations

13.1 Waste treatment methods

Product waste: Dispose of content in accordance with local, regional, national, and/or international regulations.

Packaging waste: Dispose of container in accordance with local, regional, national, and/or international regulations.

13.2 Other Information

Dispose of wastes in an approved waste disposal facility.

Section 14 - Transport Information

	14.1 UN number	14.2 UN proper shipping name	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards
DOT	NA	NA	NA	NA	NA
IMO/IMDG	NA	NA	NA	NA	NA
IATA/ICAO	NA	NA	NA	NA	NA

14.6 Special precautions for user. None specified.

14.7 Transport in bulk according to IMO instruments. Not relevant.

14.8 Other information.

DOT Not regulated.

IMO/IMDG Not regulated.

IATA/ICAO Not regulated.

Section 15 - Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

SARA hazard classifications. Acute, Chronic

REACH compliance. European Chemicals Agency – Candidate List of Substances of Very High Concern for Authorization 2-benzyl-2-dimethylamino-4'-morpholinobutyrophenone, CAS #119313-12-1; 16/01/2020; 0.05-0.15%

15.2 Chemical Safety Assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

15.3 Other information

California Proposition 65: This product can expose you to chemicals known to the State of California to cause cancer:

Benzophenone CAS No. 119-61-9 0.1-0.3%

Section 16 - Other Information

Relevant phrases (code & full text)

EUH208 - Contains sensitizing substance. May produce an allergic reaction.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H319 - Causes serious eye irritation.

H350 - May cause cancer.

H360D - May damage the unborn child.

H411 - Toxic to aquatic life with long lasting effects.

P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P261 - Wear protective gloves/protective clothing/eye protection/face protection.

P264 - Wash thoroughly after handling.

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P273 - Avoid release to the environment.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P302+P352 - IF ON SKIN: Wash with plenty of soap and water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308+P313 - IF exposed or concerned: Get medical advice/attention.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P391 - Collect spillage.

P405 - Store locked up.

P501 - Dispose of content and/or container in accordance with local, regional, national, and/or international regulations.

Classification method for mixtures: Calculation method.

Last revision date: 17 February 2020

Preparation date: 19 March 2024

Changes to the current revision: Added UFI number in section 1.1. Updated hazard classifications in Sections 2 and 11. General reformatting.

Other information

Approved by: Troy Bergstedt, Director of Chemical Research, (218) 628-2217 ext.142.

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